



TBULTRA  
0926

# TRIM BLACK ULTRA



BEFORE



COWL PANELS, WIPER ARMS



GRILLS



AFTER



MIRROR HOUSINGS



WINDOW TRIM



**Trim Black Ultra** is a true, jet-black trim paint formulated to match today's trim color and gloss levels. Designed for use on plastic, aluminum, steel, and stainless steel.

- Outstanding appearance and sprayability
- True, jet-black color
- Adhesion to steel, aluminum, TPO and PP
- Sprays smooth for an OEM-like finish
- Three gloss levels to match a variety of OEM applications
- Superior coverage reduces time and steps

| Part No. | Product                  | Size           |
|----------|--------------------------|----------------|
| 49133    | Trim Black Ultra - Matte | 20 oz. Aerosol |
| 49143    | Trim Black Ultra - Satin | 20 oz. Aerosol |
| 49153    | Trim Black Ultra - Gloss | 20 oz. Aerosol |

**BUILT BETTER™**



## STEP 1 | PREP

### ALUMINUM, STEEL & STAINLESS STEEL

Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner**. Sand surface with P400 grit sandpaper. Blow or wipe off dust and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

### PLASTIC

Clean surface with **SEM Soap** and a gray scuff pad. Rinse with water and dry. Clean with **Plastic & Leather Prep**. If contamination still exists, water will bead on the surface. Repeat this step until beading no longer occurs.

To promote adhesion on ABS, PVC and other similar plastics, apply a medium wet coat of **Sand Free Adhesion Promoter**. Apply color while **Sand Free Adhesion Promoter** is still wet. As the **Sand Free Adhesion Promoter** evaporates, the color is drawn into the surface, creating excellent adhesion.

Due to the variety of substrates, it is recommended to test a small area before applying product. Full adhesion may take up to 48 hours.

## STEP 2 | APPLICATION

Agitate thoroughly! Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and to prevent clogging. For best results, use when can temperature is approximately 70°F (21°C).

**Coats:** 1 – 2 medium wet

**Flash Time:** 3 – 5 minutes

Do not rush to reinstall the part. Adhesion of **Trim Black Ultra** improves with time. Full hardness is obtained in 48 hours.

## RELATED PRODUCTS

| Part     | Product Name                  | Color       | Container      |
|----------|-------------------------------|-------------|----------------|
| 38351    | Plastic & Leather Prep        |             | Gallon         |
| 38353    | Plastic & Leather Prep        |             | 16 oz. Aerosol |
| 38354    | Plastic & Leather Prep        |             | Cone Quart     |
| 38363    | Sand Free Adhesion Promoter   |             | 16 oz. Aerosol |
| 38371    | SEM Solve                     |             | Gallon         |
| 38373    | SEM Solve                     |             | 20 oz. Aerosol |
| 38374    | SEM Solve                     |             | Quart          |
| 39063    | Trim Black Gloss              | Gloss Black | 16 oz. Aerosol |
| 39068    | Trim Black Gloss              | Gloss Black | Pint           |
| 39141    | Trim Black                    | Black       | Gallon         |
| 39143    | Trim Black                    | Black       | 20 oz. Aerosol |
| 39144    | Trim Black                    | Black       | Quart          |
| 39141-LV | Trim Black Low VOC            | Black       | Gallon         |
| 39144-LV | Trim Black Low VOC            | Black       | Quart          |
| 39362    | SEM Soap                      |             | 16 oz. Tube    |
| 39861    | Plastic Adhesion Promoter     |             | Gallon         |
| 39863    | Plastic Adhesion Promoter     |             | 20 oz. Aerosol |
| 39864    | Plastic Adhesion Promoter     |             | Cone Quart     |
| 77721    | XXX Adhesion Promoter         |             | Gallon         |
| 77723    | XXX Adhesion Promoter         |             | 16 oz. Aerosol |
| 77724    | XXX Adhesion Promoter         |             | Cone Quart     |
| 77763    | XXX Universal Gun Cleaner     |             | 20 oz. Aerosol |
| 77771    | XXX Universal Surface Cleaner |             | Gallon         |
| 77774    | XXX Universal Surface Cleaner |             | Quart          |



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